

# Ability of Fluorinated AOT Analogues for Microemulsion Formation in Carbon Dioxide

Takabumi Nagai,<sup>\*1</sup> Kazuhisa Fujii,<sup>1</sup> Katsuto Otake,<sup>2</sup> and Masahiko Abe<sup>3</sup>

<sup>1</sup>Daikin Environmental Laboratory, Ltd., 3 Miyukigaoka, Tsukuba 305-0841

<sup>2</sup>National Institute for Advanced Industrial Science and Technology, Tsukuba Central 5,  
1-1-1 Higashi, Tsukuba 305-8565

<sup>3</sup>Faculty of Science and Technology, Science University of Tokyo, 2641 Yamazaki, Chiba 278-8510

(Received September 7, 2006; CL-061038; E-mail: takabumi.nagai@daikin.co.jp)

To clarify the relationship between the structure and the ability of fluorinated AOT analogues for W/scCO<sub>2</sub> microemulsion formation, we examined the AOT analogues having fluoroalkyl groups of different lengths, and CF<sub>2</sub>H, CF<sub>3</sub>, or CF(CF<sub>3</sub>)<sub>2</sub> moieties at the terminal of the fluorinated CO<sub>2</sub>-philic tails. It was found that both the length and the structure of the fluoroalkyl groups contained in AOT molecules affect the ability.

Supercritical carbon dioxide (scCO<sub>2</sub>) is an attractive substitute for toxic organic solvents used in many industrial processes.<sup>1</sup> Because CO<sub>2</sub> is nonpolar and has weak van der Waals forces, it is not suitable for dissolving polar substances. One of the most promising approaches for enhancing the solubility is to employ specialized scCO<sub>2</sub> soluble surfactants that induce the formation of water-in-scCO<sub>2</sub> (W/scCO<sub>2</sub>) microemulsion.<sup>2</sup> However, Consani and Smith have shown that commercial surfactants generally display poor ability for the formation of W/scCO<sub>2</sub> microemulsion.<sup>3</sup> Therefore, to this end, many amphiphilic compounds have been synthesized.<sup>4</sup>

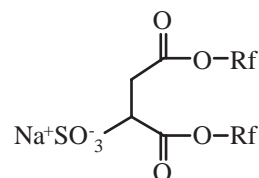
Recently, Sagisaka et al.<sup>5</sup> and Eastoe et al.<sup>6</sup> demonstrated that 1) fluorinated AOT analogues could give W/scCO<sub>2</sub> microemulsions with significantly large amount of water compared to other surfactants, 2) an AOT analogue containing C<sub>8</sub>F<sub>17</sub> moieties for the CO<sub>2</sub>-philic tails was the most effective, and 3) the replacement of the terminal CF<sub>3</sub>- of the CO<sub>2</sub>-philic tails by CF<sub>2</sub>H- lowered the ability of that analogue.

Further systematic research to clarify the relationship between the structure and the ability of a surfactant is necessary in order to develop more effective surfactants. We examined several fluorinated AOT analogues having fluoroalkyl groups of different length and CF<sub>3</sub>, CF<sub>2</sub>H, or CF(CF<sub>3</sub>)<sub>2</sub> moieties at the terminal of the fluoroalkyl groups. The structure of surfactants used in this study is shown in Scheme 1. These were synthesized by reported procedures.<sup>7</sup> To evaluate the ability for microemulsion formation, *W*<sub>0</sub><sup>c</sup> (corrected water/surfactant molar ratio)<sup>8</sup> was measured by a variable volume high-pressure view cell using 2 wt % for CO<sub>2</sub> of the surfactant. The technical procedures of the measurements have been described in a previous report.<sup>9</sup>

The results obtained from these examinations are summarized in Table 1 and Figure 1.

As shown in Figure 1, AOTs, **1**, **2**, and **3** having a relatively shorter fluoroalkyl group need higher pressure to dissolve in CO<sub>2</sub>. Furthermore, pressure to stabilize microemulsion composed of these AOTs is higher than that of other AOTs. These results suggest that shorter fluoroalkyl chains produce unstable microemulsion, since they have lower affinity to CO<sub>2</sub>.

As shown in Table 1, *W*<sub>0</sub><sup>c</sup> increases with increasing length



Sample No.	Structures of Rf group
<b>1</b>	—CH <sub>2</sub> CF <sub>2</sub> CHFCF <sub>3</sub>
<b>2</b>	—CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>3</sub>
<b>3</b>	—CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> H
<b>4</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>3</sub>
<b>5</b>	—CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> H
<b>6</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>3</sub>
<b>7</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF(CF <sub>3</sub> ) <sub>2</sub>
<b>8</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF(CF <sub>3</sub> ) <sub>2</sub>
<b>9</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>3</sub>
<b>10</b>	—CH <sub>2</sub> CH <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>2</sub> CF <sub>3</sub>

**Scheme 1.** Structures of AOT analogues.

**Table 1.** Microemulsion formation ability

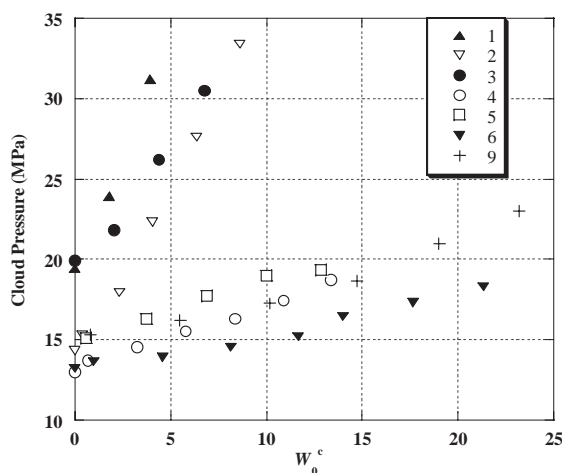
Sample No.	Cloud pressure <sup>a</sup> for CO <sub>2</sub> at 50 °C	Maximum water uptake <sup>b</sup> at 50 °C	<i>W</i> <sub>0</sub> <sup>c</sup>	Cloud pressure <sup>a</sup> for <i>W</i> <sub>0</sub> <sup>c</sup> at 50 °C
<b>1</b>	17 <sup>d</sup>	0.1	4	31
<b>2</b>	16 <sup>d</sup>	0.3	9	34
<b>3</b>	20 <sup>d</sup>	0.2	7	31
<b>4</b>	13 <sup>d</sup>	0.4	14	19
<b>5</b>	15 <sup>d</sup>	0.3	13	19
<b>6</b>	13 <sup>d</sup>	0.4	21	18
<b>7</b>	13 <sup>e</sup> (13 <sup>d</sup> )	0.3	12	18
<b>8</b>	17 <sup>e</sup> (14 <sup>d</sup> )	0.3	16	20
<b>9</b>	15 <sup>d</sup>	0.4	23	23
<b>10</b>	— <sup>d,f</sup>	— <sup>f</sup>	— <sup>f</sup>	— <sup>f</sup>

<sup>a</sup>MPa. <sup>b</sup>Weight (g) of water in microemulsion containing 1 g of surfactant at *W*<sub>0</sub><sup>c</sup>. <sup>c</sup>Corrected for the solubility of water.

<sup>d</sup>CO<sub>2</sub> containing 0.14 wt % of water. <sup>e</sup>Dry CO<sub>2</sub>. <sup>f</sup>**10** was slightly soluble in CO<sub>2</sub>.

of the fluoroalkyl chain as follows: **2** < **4** < **6** < **9**, **3** < **5**, and **7** < **8**, respectively. However, we could not measure the *W*<sub>0</sub><sup>c</sup> of **10**, since the solubility of **10** for CO<sub>2</sub> was much lower than that of other AOTs.

It was reported that wettability of the monolayer consisted



**Figure 1.** Effects of water content on the cloud point of W/scCO<sub>2</sub> microemulsion (surfactant content: 2 wt % to CO<sub>2</sub>, temperature: 50 °C).

of fluorinated fatty acid,  $\text{CF}_3(\text{CF}_2)_n(\text{CH}_2)_m\text{COOH}$ , was affected by the presence of the dipole in the  $-\text{CF}_2-\text{CH}_2-$  linkage. Furthermore, it was well known that fluoroalkyl acrylate having a fluoroalkyl pendant group with at least seven carbon atoms have useful water- and oil-repellent property.<sup>10</sup> Therefore, it was suggested that AOTs having a fluoroalkyl group with 8 carbon atoms make the interaction between each micelle in scCO<sub>2</sub> weaker than other AOTs, since the effect of the dipole resulting from the  $-\text{CF}_2-\text{CH}_2-$  linkage on the outermost  $\text{CF}_3$  moiety of the fluoroalkyl group in the AOTs was reduced as the chain length of the perfluoroalkyl group was longer. On the other hand, maximum water uptake of **4**, **6**, and **9** was almost the same at 50 °C, since AOTs having higher molecular weight tend to have higher  $W_0^c$ .

The ability of AOTs with the  $-(\text{CF}_2)_n\text{CF}_3$  group at the CO<sub>2</sub>-philic tail was higher than that of AOTs with the CFH moiety in the fluoroalkyl groups as follows: **1** < **2**, **3** < **4**, and **5** < **6**. It is known that, different from perfluoroalkyl compounds, hydro-fluoroalkyl compounds have attractive interactions with each other, such as  $\delta^+\text{C}-\text{F}^{\delta-}$ ,  $\delta^-\text{C}-\text{H}^{\delta+}$  or  $-\text{CF}_2\text{H}\cdots\text{FCHF}-$ .<sup>11</sup> Therefore, it seems that these polar interactions turn the microemulsion composed of AOTs with the CFH moiety in the fluoroalkyl group unstable to form macroemulsion.

Recently, Ryoo et al. considered that a surfactant with a bulky alkyl chain had higher solubility for CO<sub>2</sub> and could stabilize the W/scCO<sub>2</sub> microemulsion composed of it, since sterical repulsion between each microemulsion prevented aggregation of each other to form macroemulsion.<sup>12</sup>

AOTs **7** and **8** having the  $-\text{CF}(\text{CF}_3)_2$  moiety at the terminal of the fluoroalkyl group can dissolve in dry CO<sub>2</sub>, although the AOTs with a linear fluoroalkyl group are insoluble in dry CO<sub>2</sub>. However, microemulsion formation ability of these AOTs is

not higher than that of AOTs having a linear fluoroalkyl group. It was reported that a linear fluoroalkyl group was packed more closely in the fluoroalkyl acid monolayers on the metal surface than a branched one.<sup>13</sup> Therefore, it seems that microemulsions composed of the AOTs having branching fluoroalkyl groups have stronger interaction with each other than that composed of a linear fluoroalkylated one, since fluoroalkyl groups contained in micelle cannot distribute uniformly on the interface of CO<sub>2</sub>-water due to their bulkiness.

From all our results, the following conclusions can be drawn. 1) W/scCO<sub>2</sub> microemulsion formation ability of fluoroalkyl AOTs increases with an increase in the fluoroalkyl chain length. 2) The ability of AOTs having a polar moiety in the perfluoroalkyl chain was lower than that of other AOTs. 3) The bulky fluoroalkyl group allows the AOTs to have higher solubility in CO<sub>2</sub> than other fluorinated AOTs, but do not contribute to increase ability of microemulsion formation.

## References and Notes

- 1 E. J. Beckman, *J. Supercrit. Fluids* **2004**, *28*, 121, and references cited therein.
- 2 E. L. V. Goetheer, M. A. G. Vortaman, J. T. F. Keurentjes, *Chem. Eng. Sci.* **1999**, *54*, 1589.
- 3 K. A. Consan, R. D. Smith, *J. Supercrit. Fluids* **1990**, *3*, 51.
- 4 a) J. L. Dickson, P. G. Smith, Jr., V. V. Dhanuka, V. Srinivasan, M. T. Stone, P. J. Rossky, J. A. Behles, J. S. Keiper, B. Xu, C. Johnson, J. M. DeSimone, K. P. Johnston, *Ind. Eng. Chem. Res.* **2005**, *44*, 1370. b) J. Eastoe, A. Dupont, D. C. Steytler, *Curr. Opin. Colloid Interface Sci.* **2003**, *8*, 267, and references cited therein.
- 5 M. Sagisaka, S. Yoda, Y. Takebayashi, K. Otake, Y. Kondo, N. Yoshino, H. Sakai, M. Abe, *Langmuir* **2003**, *19*, 8161.
- 6 J. Eastoe, A. Paul, A. Downer, D. C. Steytler, E. Rumsey, *Langmuir* **2002**, *18*, 3014.
- 7 N. Yoshino, N. Komine, J. Suzuki, Y. Arima, H. Hirai, *Bull. Chem. Soc. Jpn.* **1991**, *64*, 3262.
- 8  $W_0^c$  was calculated by subtracting the solubility of water in pure scCO<sub>2</sub> from the feed composition as follows:  

$$W_0^c = \frac{[\text{water}]_0 - [\text{water}]_s}{[\text{surfactant}]_0}$$
 where  $[\text{water}]_0$  is the molar concentration of water added to the system,  $[\text{water}]_s$  is the solubility of water in pure scCO<sub>2</sub>, and  $[\text{surfactant}]_0$  is the molar concentration of the surfactant in the system.
- 9 T. Nagai, K. Fujii, K. Otake, M. Abe, *Chem. Lett.* **2003**, *32*, 384.
- 10 E. G. Shafrin, W. A. Ziman, *J. Phys. Chem.* **1962**, *66*, 740.
- 11 R. E. Banks, B. E. Smart, J. C. Tatlow, *Organic Fluorine Chemistry*, Plenum Press, New York, **1994**, p. 58.
- 12 W. Ryoo, S. E. Webber, K. P. Johnston, *Ind. Eng. Chem. Res.* **2003**, *42*, 6348.
- 13 M. K. Burnett, W. A. Ziman, *J. Phys. Chem.* **1967**, *71*, 740.